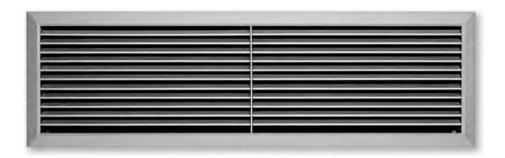
# Ventilation grilles for installation into walls, sills or rectangular ducts Type AT



# Ventilation grilles, made of aluminium, with individually adjustable horizontal blades

Ventilation grilles with droplet shaped blades

- Nominal sizes 150 x 100 1200 x 600 mm
- Volume flow rate range 13 2170 l/s or 47 7812 m<sup>3</sup>/h
- Grille face made of aluminium with powder-coat finish
- Front border, 32 mm
- Concealed fixing or countersunk holes

Optional equipment and accessories

- Grille face in RAL CLASSIC colours
- Installation subframe
- Attachments for volume flow rate balancing and air direction control
- Concealed fixing or countersunk holes

Туре		Page
AT	General information	AT – 2
	Basic information and nomenclature	AT – 4
	Quick sizing	AT – 6
	Order code	AT – 8
	Dimensions and weight	AT – 10
	Specification text	AT – 13
	Accessories - Subframe	AT - 15
	Attachments - Dampers	AT - 19

#### Installation example

#### Wall installation



#### **Description**

For detailed information on accessories see Chapter K1 – 3.6

For detailed information on attachments see Chapter K1 – 3.7

#### **Application**

- Ventilation grille of Type AT as supply air or extract air variant for comfort zones and industrial zones
- Directed supply air discharge for mixed flow ventilation
- Blades are adjustable to meet different local requirements
- For variable and constant volume flows
- For supply air to room air temperature differences from –12 to +4 K
- For installation in walls, sills and rectangular ducts

#### **Variants**

Front border

- 32 mm wide

#### Fixing

- Countersunk holes
- X: Without holes (border drilling by customer)
- S11: Concealed fixings

   (In combination with installation subframe)

#### **Nominal sizes**

- Nominal length: 150mm up to 1200mm (50mm increments)
- Nominal height: 100mm up to 600mm (50mm increments)

Intermediate sizes upon request

#### Attachments

 AG, D, DG: For volume flow rate balancing and for air direction control

#### **Accessories**

 Installation subframe: For the fast and simple installation of ventilation grilles

#### **Special characteristics**

- Individually adjustable blades
- Angled front border
- Concealed fixing, or countersunk holes
- Optional installation subframe

#### Parts and characteristics

- Angled front border with chamfered inside edge
- Individually adjustable, horizontal blades
- Factory fitted perimeter seal

#### **Construction features**

- Asymmetrically supported blades

#### **Materials and surfaces**

- Border and blades made of aluminium
- P3: Border and blades powder-coated, RAL9010:20%
- P6: Powder-coated RAL CLASSIC colour.
   Gloss level: 30%

#### Installation and commissioning

- Installation preferably in walls, sills and rectangular ducts
- Concealed fixing with installation subframe
- If no installation subframe is used, the border should be fixed with screws

#### Standards and guidelines

 Sound power level of the air-regenerated noise measured according to EN ISO 5135

#### **Maintenance**

- Maintenance-free as construction and materials are not subject to wear
- Inspection and cleaning to VDI 6022

#### **Technical data**

Nominal sizes	150 × 100 to 1200 × 600 mm
Minimum volume flow rate	13 – 965 l/s or 47 – 3474 m <sup>3</sup> /h
Maximum volume flow rate, with L <sub>WA</sub> max. 40 dB(A) without attachments	54 – 2170 l/s or 195 – 7812 m <sup>3</sup> /h
Supply air to room air temperature difference	–12 to +4 K

Volume flow rates apply to supply air

#### Supply air

#### Effective air discharge area

		L [mm]								
Н	200	300	400	500	600	800	1000	1200		
	A <sub>eff</sub>									
mm				m	1 <sup>2</sup>					
100	0.009	0.015	0.020	0.025	0.031	0.042	0.052	0.063		
150	0.016	0.025	0.034	0.043	0.051	0.069	0.087	0.105		
200	0.022	0.035	0.047	0.060	0.072	0.097	0.122	0.147		
250		0.045	0.061	0.077	0.093	0.125	0.157	0.189		
300		0.055	0.074	0.094	0.113	0.152	0.191	0.230		
350			0.088	0.111	0.134	0.180	0.226	0.272		
400			0.101	0.128	0.154	0.208	0.261	0.314		
450				0.145	0.175	0.235	0.295	0.356		
500				0.162	0.196	0.263	0.330	0.397		
550					0.216	0.291	0.365	0.439		
600					0.237	0.318	0.400	0.481		

#### **Extract air**

#### Effective air inlet area

		L [mm]								
Н	200	300	400	500	600	800	1000	1200		
				A <sub>e</sub>	ff					
mm				m	l <sup>2</sup>					
100	0.007	0.011	0.015	0.020	0.024	0.032	0.040	0.048		
150	0.012	0.019	0.026	0.033	0.040	0.054	0.068	0.081		
200	0.017	0.026	0.036	0.046	0.056	0.075	0.095	0.115		
250		0.034	0.047	0.059	0.072	0.097	0.122	0.148		
300		0.042	0.057	0.073	0.088	0.119	0.150	0.181		
350			0.067	0.086	0.104	0.141	0.177	0.214		
400			0.078	0.099	0.120	0.163	0.205	0.247		
450				0.112	0.136	0.184	0.232	0.280		
500				0.126	0.152	0.206	0.260	0.313		
550					0.168	0.228	0.287	0.347		
600					0.185	0.250	0.315	0.380		

#### AT

#### Basic information and nomenclature

#### **Function**

#### **Functional description**

Ventilation grilles are air terminal devices for the supply air and extract air of ventilation and air conditioning systems. They direct the supply air into the room. Ventilation grilles with adjustable blades allow for adapting the discharge direction to the local conditions. The result is a mixed flow ventilation in comfort zones and industrial zones, with good overall room ventilation.

Induction slows the airflow down, i.e. the airflow velocity decreases as the distance from the grille increases. The distance at which the airflow velocity reaches a certain defined value, e.g. 0.5m/s, is called throw distance.

The supply air jet from wall grilles that are installed near the ceiling achieves a larger throw distance than a free jet (from a grille that is not installed near the ceiling). Single grilles, groups of grilles and continuous horizontal runs all achieve different throw distances.

In cooling mode it is necessary to take account of the jet deviation towards the occupied zone, which increases as the supply air to room air temperature difference increases and the discharge velocity decreases. In heating mode the supply air jet deviates towards the ceiling. This has no negative effect on the airflow velocity in the occupied zone, but it may affect the complete ventilation of the room.

#### **Principal dimensions**

#### L [mm]

Nominal length of the ventilation grille

#### H [mm]

Nominal height of the ventilation grille

#### m [kg]

Weight

#### **Nomenclature**

#### $L_{WA}[dB(A)]$

Sound power level of the air-regenerated noise

#### $I_{s}[m]$

Distance from single grille or horizontal run section (throw distance)

#### $\dot{V}$ [m<sup>3</sup>/h] and [l/s]

Volume flow rate

#### Δp, [Pa]

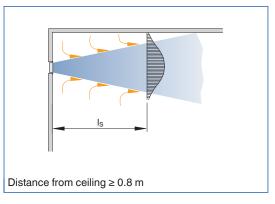
Total differential pressure

#### Air pattern

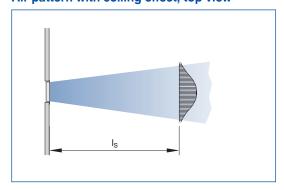
#### Air pattern with ceiling effect, sectional view

# Distance from ceiling ≤ 0.3 m

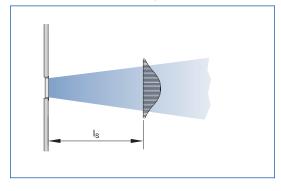
# Air pattern without ceiling effect, sectional view



#### Air pattern with ceiling effect, top view

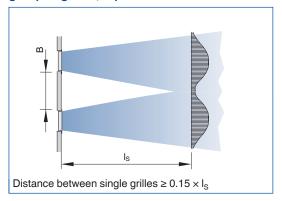


#### Air pattern without ceiling effect, top view

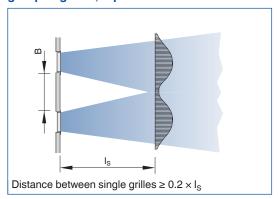


## Basic information and nomenclature

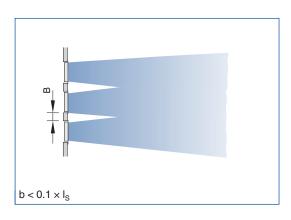
Air pattern with ceiling effect, group of grilles, top view



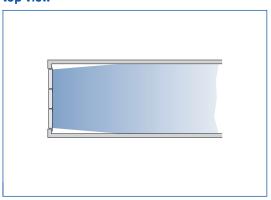
Air pattern without ceiling effect, group of grilles, top view



Air pattern, group of grilles, top view

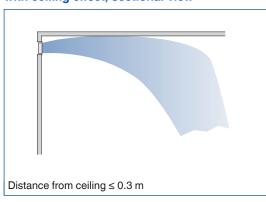


Air pattern, continuous horizontal run, top view

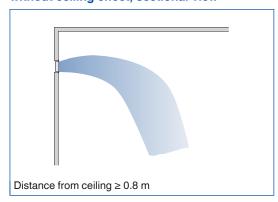


Several single grilles arranged in a row and with not much distance between them have the same effect as a continuous horizontal run.

Air pattern in cooling mode, with ceiling effect, sectional view



Air pattern in cooling mode, without ceiling effect, sectional view



# Sizing with the help of this catalogue

This catalogue provides convenient quick sizing tables for ventilation grilles. The volume flow rates apply to a nominal grille length [L] of 1000mm, maximum sound power level of the air-regenerated noise of 40 dB(A) with an open damper unit (unrestricted airflow) and maximum 15Pa pressure drop.

Correction factors for other nominal grilles lengths are provided below.

Throw length [ $I_S$ ] provided in metres to a maximum time average velocity [ $V_L$ ] of 0.7m/s without rear deflection blades.

For reduced throw applications, rear deflection blades ...-D, ...-DG should be used. Refer to correction factors for adjustment to the figures below.

Correction factors for other terminal velocities are provided below.

#### **Technical data**

The tables give supply air volume flow rates for all nominal sizes.

Volume flow rates apply to a nominal grille length [L] of 1000mm, max. sound power level of the air-regenerated noise of 40 dB(A) with an open damper unit (unrestricted airflow) and maximum 15Pa pressure drop.

Thow length [I<sub>s</sub>] provided to a maximum time average air velocity [V<sub>L</sub>] of 0.7m/s without rear deflection blades.

#### Supply air

	Flow rate and throw distance													
V (I/s/m)	125	150	175	200	225	250	275	300	325	350	375	400	450	500
H (mm)	I <sub>s</sub> (m)													
100	5.1	6.1	7.2	8.2	9.2									
150			5.6	6.4	7.1	7.9	8.7	9.5	10.3	11.1	11.9			
200						6.7	7.4	8.1	8.7	9.4	10.1	10.7	12.1	13.4
250									7.7	8.3	8.9	9.5	10.7	11.8
300												8.6	9.7	10.7
350														9.9

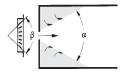
	Flow rate and throw distance													
V (I/s/m)	550	600	650	700	750	800	850	900	950	1000	1100	1200	1300	1400
H (mm)						l <sub>s</sub> (	m)							
250	13.0	14.2	15.4											
300	11.8	12.8	13.9	15.0	16.1	17.2								
350	10.8	11.8	12.8	13.8	14.8	15.8	16.8	17.8	18.7					
400	10.1	11.0	11.9	12.9	13.8	14.7	15.6	16.5	17.4	18.4				
450		10.4	11.2	12.1	12.9	13.8	14.7	15.5	16.4	17.3	19.0			
500				11.4	12.2	13.1	13.9	14.7	15.5	16.3	17.9	19.6		
550					11.7	12.4	13.2	14.0	14.8	15.5	17.1	18.6	20.2	
600						11.9	12.6	13.4	14.1	14.8	16.3	17.8	19.3	20.8

### Nominal length correction

Throw length cor	rection	base	d on g	rille le	ngth
Nominal grille length [m]	0.3	0.6	0.9	1.0	1.2
Correction factor [K <sub>f</sub> ]	x 0.55	x 0.78	x 0.95	x 1.00	x 1.09

#### **Throw length correction**

Throw length correction (for setting of blade divergence)							
45°	90°						
35°	60°						
x 0.7	x 0.5						
x 0.7	x 0.5						
L <sub>S</sub> x 0.2	L <sub>S</sub> x 0.3						
Without ceiling effect B $\geq$ L <sub>S</sub> x 0.25 L <sub>S</sub> x 0.25							
	45° 35° × 0.7 × 0.7 L <sub>S</sub> × 0.2						



#### **Velocity correction**

Velocity c	orrection	
Maximum time average velocity	0.5 m/s	0.25 m/s
I <sub>S</sub>	x 1.4	x 2.8

#### **Technical data**

The tables gives extract air volume flow rates, based on I/s/m for a maximum 5Pa, 10Pa or 15Pa limit.

Maximum sound power level of the airregenerated noise of 40 dB(A) with an open damper unit (unrestricted airflow)

#### **Extract Air**

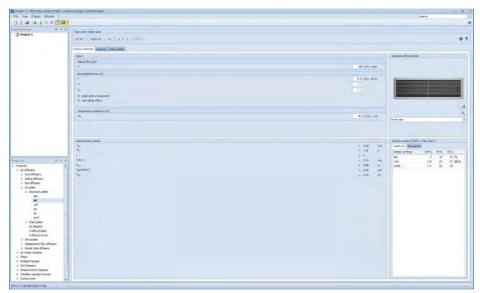
	Extract Air Volume							
Δpt (Pa)	5	5 10 15						
H (mm)		V (I/s/m)						
100	149	211	259					
150	252	357	437					
200	355	502	614					
250	457	647	766					
300	560	792	887					
350	662	937	-					
400	765	1082	-					
450	867	1227	-					
500	970	1372	-					
550	1073	1517	-					
600	1175	1662	-					

#### **Easy Product Finder**



The Easy Product Finder allows you to size products using your project-specific data.

You will find the Easy Product Finder on our website.



#### Order code

AT



1 Type

AT Single grille

#### 2 Attachments

A Without (grille face only)

AG\* Damper unit, opposed action blades
D\* Air direction control, blades installed

at 90° to the front blades,

DG\* D combined with AG

#### 3 Nominal size [mm]

LxH

#### 4 Installation subframe

0 No subframe

**B30** 75mm subframe bracket

for finite grille

#### **5** Fixing

Countersunk holes

X Without holes

(border drilling by customer)

S11 Concealed fixing

(In combination with installation subframe)

#### 6 Exposed surface

**P3** RAL 9010:20%

**P6** Powder-coated RAL CLASSIC colour.

Gloss level: 30%

#### Order example

#### AT-AG/800×200/B30/S11/P3

Attachments	Damper unit with opposed action blades
Nominal size	800 × 200 mm
Installation subframe	With installation subframe
Fixing	Concealed fixing
Exposed surface	Powdercoat, RAL9010:20% (white)

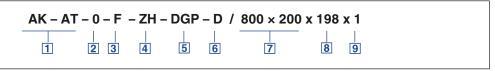
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<sup>\*</sup> Damper assembly to be specifed within plenum box (when supplied)

#### Plenum box

#### AK-AT, plenum box



#### 1 Type

AK-AT Plenum box to suit AT grille

#### 2 Grille fixing

0 Countersunk holes (30mm border)

X Without holesS11 Concealed fixing

#### 3 Plenum style

F FiniteM Linear

#### 4 Connection type

ZH Horizontal (supply air)AH Horizontal (extract air)ZV Vertical (supply air)

**AV** Vertical (extract air)

#### 5 Damper type

Without damper

M Perforated spigot damperMC Cord operated spigot damper

AGP Opposed blade VCD (fitted to plenum)
DP Deflection blades (fitted to plenum)
DGP Opposed blade VCD + deflection blades
(fitted to plenum)

6 Internal lining

0 No lining

**D** 12mm foam lining

#### 7 Plenum nominal size [mm]

 $L \times H$ 

#### 8 Spigot size [mm]

Ø98, Ø123, Ø138, Ø148, Ø158, Ø178, Ø198, Ø222, Ø248, Ø278, Ø298, Ø313, Ø348, Ø353, Ø398, Ø448\*, Ø498\*, Ø558\* \*Not in combination with ...-M, ...-MC\*

#### 9 Spigot quantity

Qty 1...4

#### Order example

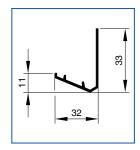
#### AK-AT-0-F-ZH-DGP-D/800x200x198x1

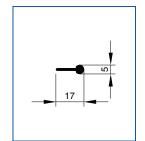
Grille fixing	Counterpunch border
Plenum style	Finite
Connection type	Horizontal (supply air)
Damper type	Opposed blade VCD + deflection blades (fitted to plenum)
Plenum lining	12mm foam lining
Plenum nominal size	800mm x 200mm
Spigot size	Ø198mm
Spigot quantity	1

Front border and blade

Front border, 32 mm

**Blade** 





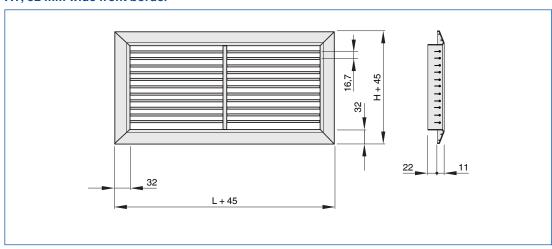
#### AT, 32 mm wide front border

L: Nominal length H: Nominal height

Cut out size; Grille fixing ...-0, ...- $\mathbf{X}$ 

Grille fixing ...-S11

H+6/L+6



#### Weights

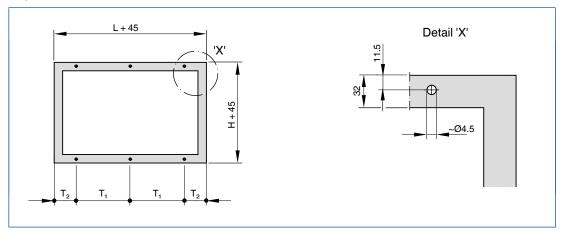
	L [mm]							
Н	200	300	400	500	600	800	1000	1200
				N	1			
mm				k	g			
100	0.3	0.4	0.5	0.6	0.7	1.0	1.2	1.4
150	0.4	0.5	0.7	0.8	1.0	1.3	1.6	1.9
200	0.5	0.6	0.8	1.0	1.2	1.6	1.9	2.3
250	0.5	0.8	1.0	1.2	1.4	1.9	2.3	2.8
300	0.6	0.9	1.1	1.4	1.7	2.2	2.7	3.2
350	0.7	1.0	1.3	1.6	1.9	2.5	3.1	3.7
400	0.8	1.1	1.5	1.8	2.1	2.8	3.5	4.1
450	0.9	1.3	1.6	2.0	2.4	3.1	3.9	4.6
500	1.0	1.4	1.8	2.2	2.6	3.4	4.2	5.1
550	1.0	1.5	1.9	2.4	2.8	3.7	4.6	5.5
600	1.1	1.6	2.1	2.6	3.1	4.0	5.0	6.0

Weights apply to ventilation grilles without attachments

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#### Border punch detail

#### AT, 32 mm wide front border

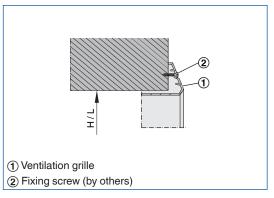


#### AT, standard sizes, width, no. of border fixing holes

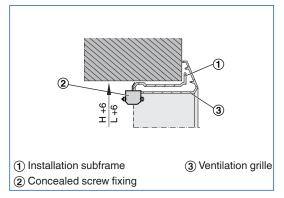
Length	No. of holes		
L	n	T <sub>1</sub>	T <sub>2</sub>
mm		mm	
150	1	-	97.5
200	1	_	122.5
250	2	159.0	68
300	2	209.0	68
350	2	259.0	68
400	2	309.0	68
450	2	359.0	68
500	2	409.0	68
550	3	229.5	68
600	3	254.5	68
650	3	279.5	68
700	3	304.5	68
750	3	329.5	68
800	3	354.5	68
850	4	253.0	68
900	4	269.7	68
950	4	286.3	68
1000	4	303.0	68
1050	4	319.7	68
1100	4	336.3	68
1150	4	353.0	68
1200	4	369.7	68

## Fixing of ventilation grilles

#### Ventilation grille with screw fixing



#### **Ventilation grille with Secret screw fixing**

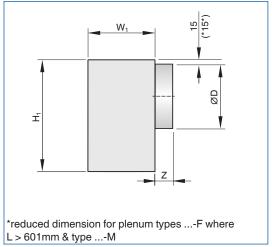


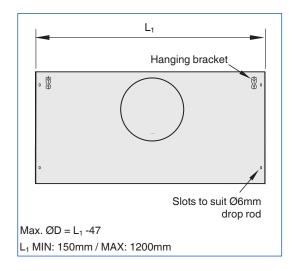
#### Plenum Box AK-AT

#### NOTE;

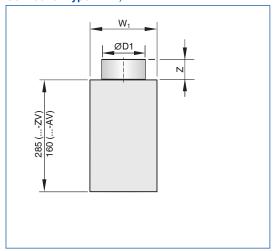
Hanging brackets only supplied where L1> 300mm

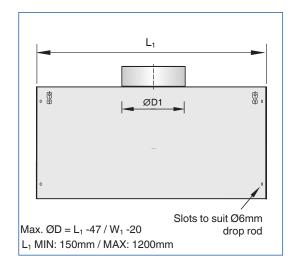
#### Connection type ...-ZH, ...-AH





#### Connection type ...-ZV, ...-AV





...-0 (without spigot damper): 40mm

#### **Dimensions**

H<sub>1</sub> dimension excludes grille border

Overall plenum & grille assembled height; H<sub>1</sub> + grille border depth

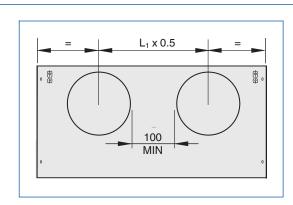
	Dimensions					
Grille Fixing	Plenum Type	L <sub>1</sub>	H1	W <sub>1</sub>	Z	
0	F/M	L -5	ØD +150	H -5	40 (*75)	
X	F	L -12	ØD +150	H -12	40 (*75)	
	М	L -5	ØD +150	H -12	40 (*75)	
S11	F	L +2	ØD +165	H +2	40 (*75)	
	М	L -20	ØD +165	H +2	40 (*75)	

M L -20 ØD +165 H +2 40 (\*75)

Plenum type F: Finite (nominal plenum length = nominal grille length)

M: Linear (nominal plenum length < nominal grille length)

#### **Multi Spigot**



**MAX.**  $\emptyset$ **D** = (L1 / Spigot qty) - 99

\*Spigot Z\*

...-M / ...-MC

Spigot location equally spaced for side & top entry plenum boxes.

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#### Standard text

This specification text describes the general properties of the product. Texts for variants can be generated with our Easy Product Finder design programme. Ventilation grilles, rectangular, made of aluminium, for supply and extract air. Aesthetic angled front border with chamfered inside edge Preferably for wall and sill installation but also suitable for rectangular ducts.

Ready-to-install component which consists of a border and individually adjustable, horizontal blades. Concealed fixing in combination with an installation subframe or countersunk holes for fixing onto an installation surface.

Sound power level of the air-regenerated noise measured according to EN ISO 5135.

#### **Special characteristics**

- Individually adjustable blades
- Angled front border
- Concealed fixing, or countersunk holes
- Optional installation subframe

#### **Materials and surfaces**

- Border and blades made of aluminium
- P3: Border and blades powder-coat RAL9010:20%
- P6: Powder-coated RAL CLASSIC colour.
   Gloss level: 30%

#### **Technical data**

- Nominal sizes: 150 × 100 to 1200 × 600 mm
- Minimum volume flow rate (supply air):
   11 520 l/s or 40 1872 m³/h
- Maximum volume flow rate (supply air), at L<sub>WA</sub> max. 40 dB(A) without attachments: 54 - 1520 l/s or 195 - 5472 m<sup>3</sup>/h
- Supply air to room air temperature difference:
   -12 to +4 K

#### Sizing data

- V	[l/s]
- Δp <sub>t</sub>	[Pa
- L Air-regenerated noise	[dB(A)

#### **Order options**

#### 1 Type

AT Single grille

#### 2 Attachments

A Without (grille face only)

AG\* Damper unit, opposed action blades
D\* Air direction control, blades installed
at 90° to the front blades,

G\* D combined with AG

#### 3 Nominal size [mm]

LxH

#### 4 Installation subframe

0 No subframe

**B30** 75mm subframe bracket for finite grille

#### 5 Fixing

O Countersunk holes
X Without holes

(border drilling by customer)

**S11** Concealed fixing

(In combination with installation subframe)

#### 6 Exposed surface

**P3** RAL 9010:20%

P6 Powder-coated RAL CLASSIC colour. Gloss level: 30%

<sup>\*</sup> Damper assembly to be specifed within plenum box (when supplied)

#### Plenum Box

#### 1 Type

AK-AT Plenum box to suit AT grille

#### 2 Grille fixing

O Countersunk holes (30mm border)

X Without holesS11 Concealed fixing

#### 3 Plenum style

F Finite

M Linear

#### 4 Connection type

**ZH** Horizontal (supply air)

AH Horizontal (extract air)

**ZV** Vertical (supply air)

AV Vertical (extract air)

#### 5 Damper type

0 Without damper

M Perforated spigot damper

MC Cord operated spigot damper

AGP Opposed blade VCD (fitted to plenum)
DP Deflection blades (fitted to plenum)

DGP Opposed blade VCD + deflection blades

(fitted to plenum)

#### 6 Internal lining

0 No lining

D 12mm foam lining

#### 7 Plenum nominal size [mm]

 $L \times H$ 

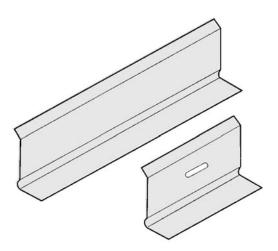
#### 8 Spigot size [mm]

Ø98, Ø123, Ø138, Ø148, Ø158, Ø178, Ø198, Ø222, Ø248, Ø278, Ø298, Ø313, Ø348, Ø353, Ø398, Ø448\*, Ø498\*, Ø558\* \*Not in combination with ...-M, ...-MC\*

#### **9** Spigot quantity

Qty 1...4

# Accessories Installation Subframe



# Installation subframes, made of galvanised sheet steel, for the fast and simple installation of ventilation grilles

Installation subframe for the simple and precise installation of ventilation grilles

- Angle sections made of galvanised steel
- Individual frame sections or linear sections for site cutting

#### General information

#### Installation subframe

Type Page

-B20, B30, L20, L30 General information AT – 16
Installation details AT – 18

#### **Description**

#### **Application**

- For the installation of ventilation grilles in walls and sills
- Simplified installation
- Subframe allows for the fast, simple and precise installation of ventilation grilles
- Required for the installation of single grilles and horizontal run sections with concealed fixing

#### Parts and characteristics

 Installation subframe consisting of angle sections

#### **Materials and surfaces**

Installation subframes, made of formed galvanised sheet steel

#### **Maintenance**

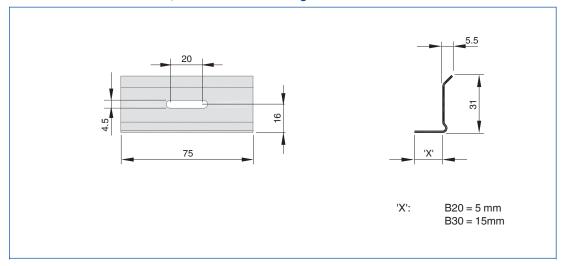
- Maintenance-free as construction and materials are not subject to wear
- Inspection and cleaning to VDI 6022

Any accessories are defined with the order code of the ventilation grille.

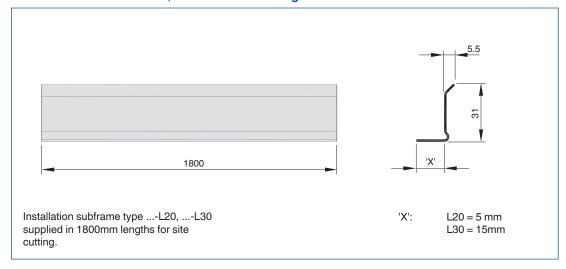
#### Installation subframe for ventilation grilles

	Grille Type		
Type of ventilation grille	Finite	Linear	
	[L < 1800]	[L > 1800]	
Installation into walls, sills or rectangular ducts			
AT	B30	_	
VAT	B30	_	
AH	B30	L30	
AHR	B20	L20	
WAP	B30	L30	
WAPR	B20	L20	

#### Installation subframe ...-B20, ...-B30 for ventilation grilles



#### Installation subframe ...L20, ...L30 for ventilation grilles



#### Installation subframe

#### **Description**

#### Installation information

Installation and making connections to be performed by others

#### Single grille

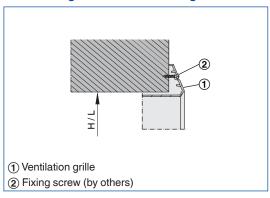
- The installation subframe consists of individual sections (...-B20, ...-B30)
- Fixing holes are provided for fixing the frame with screws to different wall structures

#### Horizontal run sections

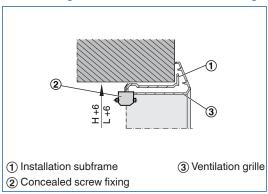
- The installation subframe consists of linear (1800mm) sections (...-L20, ...-L30) for site cutting as necessary
- Subframe can be installed as linear sections or cut down to suit site installation requirements.

# Fixing of ventilation grilles

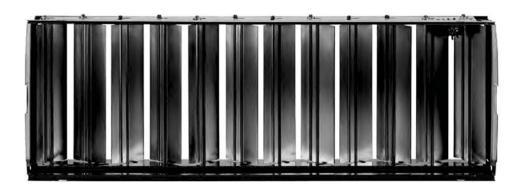
#### Ventilation grille with screw fixing



#### Ventilation grille with concealed screw fixing



# Attachments Types -AG, -D, -DG



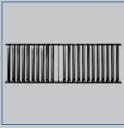
# Attachments for ventilation grilles, made of sheet steel, for volume flow rate balancing and air direction control

Attachments with manually adjustable blades

- Volume flow rate balancing
- Air direction control



DG



D



AG

Туре		Page
-AG, -D, -DG	General information	AT – 20
	Special information – -AG	AT – 21
	Special information – -D	AT – 23
	Special information – -DG	AT – 25

#### **Description**

#### **Application**

- Attachments for ventilation grilles offer additional functions
- For volume flow rate balancing and/or for air direction control
- Damper units simplify the volume flow rate balancing required for commissioning, for supply air and extract air
- Air control blades, which are fitted at 90° to the front blades, allow for other airflow directions, for supply air
- Ventilation grille need not be removed for adjustment

#### **Variants**

- AG: Damper unit with opposed action blades
- D: Air direction control
- DG: Damper unit with opposed action blades and blades for air direction control

#### **Maintenance**

- Maintenance-free as construction and materials are not subject to wear
- Inspection and cleaning to VDI 6022

Any accessories are defined with the order code of the ventilation grille.

#### **Attachments for ventilation grilles**

	Attachment			
	-AG	-D	-DG	
Type of ventilation grille	Damper unit	Air direction control	Damper unit Air direction control	
Installation into walls, sills or rectangular ducts				
AT	•	•	•	
VAT	•	•	•	
AH	•	•	•	
AHR	•	•	•	
WAP	•	•	•	
WAPR	•	•	•	
AF	•	•	•	
AFW	•	•	•	
AFH	•	•	•	

#### **Description**



AG

- AG /

Order code detail

#### **Application**

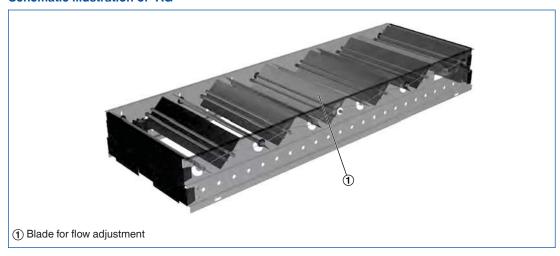
- For volume flow rate balancing
- Damper units simplify the volume flow rate balancing required for commissioning, for supply air and extract air
- Ventilation grille need not be removed for adjustment

#### Parts and characteristics

- Opposed action blades
- Can be adjusted and set with screws

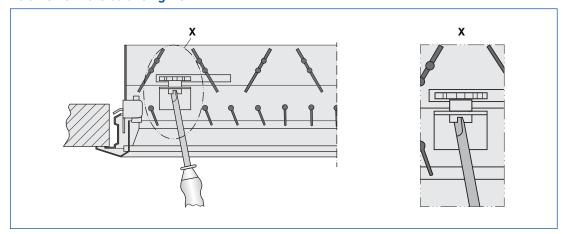
#### **Function**

#### Schematic illustration of -AG



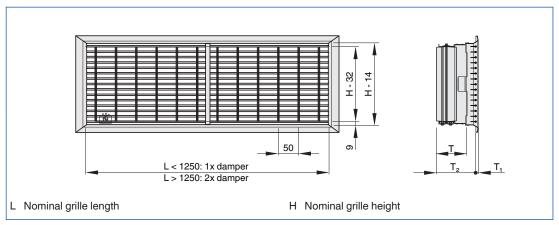
#### Commissioning

#### Volume flow rate balancing -\*G



Attachments -AG, -DG

#### -AG



#### **Dimensions**

Product type	Т	T <sub>1</sub>	T <sub>2</sub>	
Product type	mm			
AT	70	11	92	
VAT	70	11	92	
AH	70	8	92	
AHR	70	8	92	
WAP	70	8	92	
WAPR	70	8	92	
AF	70	0	123	
AFH	70	0	123	
AFW	70	0	123	

#### **Description**

– D /

Order code detail

#### **Application**

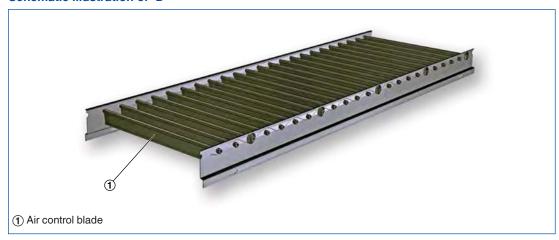
- For air direction control, for supply air
- Air control blades, which are fitted at 90° to the front blades, allow for other airflow directions
- Ventilation grille need not be removed for adjustment

#### **Parts and characteristics**

- Individually adjustable blades

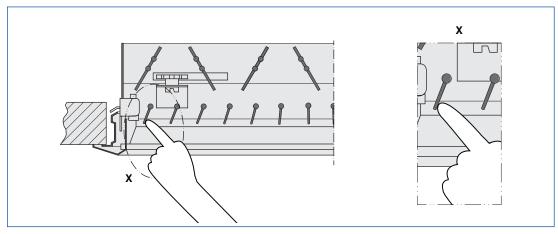
#### **Function**

#### **Schematic illustration of -D**

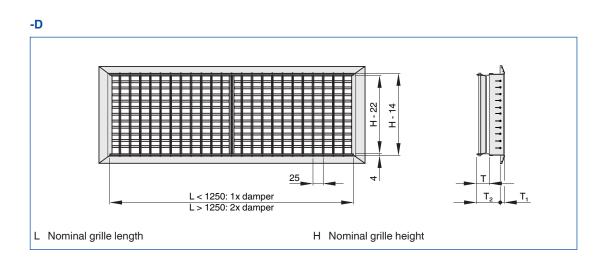


#### Commissioning

#### Air direction control -D



Attachments -D, -DG



#### **Dimensions**

Product type	Т	T <sub>1</sub>	T <sub>2</sub>	
Product type	mm			
AT	28	11	50	
VAT	28	11	50	
AH	28	8	50	
AHR	28	8	50	
WAP	28	8	50	
WAPR	28	8	50	
AF	28	0	81	
AFH	28	0	81	
AFW	28	0	81	

#### **Description**



DG

- DG /

Order code detail

#### **Application**

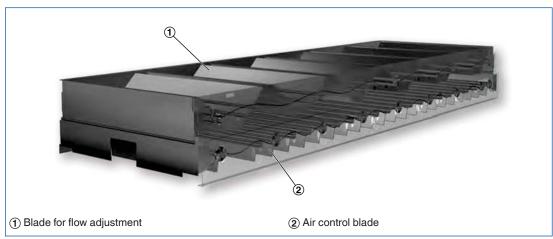
- For volume flow rate balancing and additionally for air direction control, for supply air
- Damper units simplify the volume flow rate balancing required for commissioning
- Air control blades, which are fitted at 90° to the front blades, allow for other airflow directions
- Ventilation grille need not be removed for adjustment

#### **Parts and characteristics**

- Volume flow rate balancing: opposed action blades
- Air direction control: adjustable air control blades
- Can be adjusted and set with screws

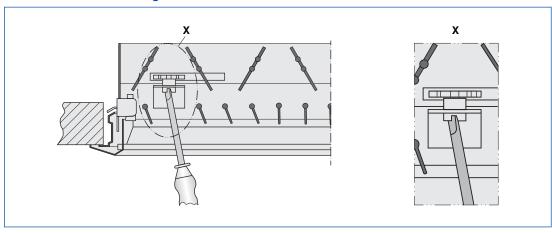
#### **Function**

#### Schematic illustration of -DG



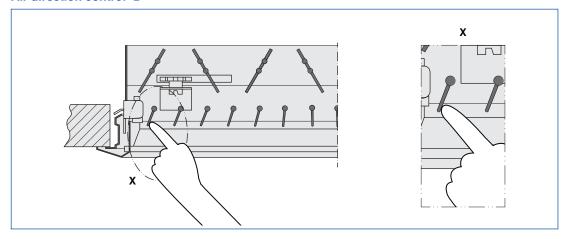
#### Commissioning

#### Volume flow rate balancing -\*G



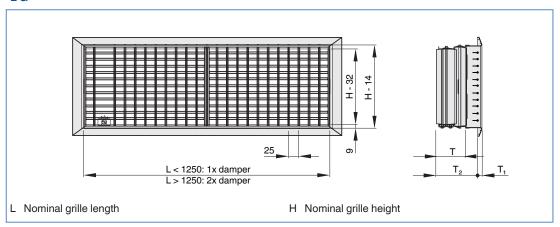
Attachments -AG, -DG

#### Air direction control -D



Attachments -D, -DG

#### -DG



#### **Dimensions**

Broduct type	Т	T <sub>1</sub>	T <sub>2</sub>	
Product type	mm			
AT	70	11	92	
VAT	70	11	92	
AH	70	8	92	
AHR	70	8	92	
WAP	70	8	92	
WAPR	70	8	92	
AF	70	0	123	
AFH	70	0	123	
AFW	70	0	123	